

Effect of Metal-doping of Nanoscale Maghemite on Cr(VI) Adsorption and Nanoparticle Dissolution

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Outline

- ❖ Introduction
- ❖ Objectives
- ❖ Methodology
- ❖ Results and Discussions
- ❖ Conclusions

Introduction

Hexavalent chromium, Cr(VI):

Highly toxic but valuable

Priority pollutants defined by USEPA

**Electroplating, acid mining, refining,
petroleum plants**



Technologies for heavy metal treatment

❖ Chemical precipitation

- *High equipment costs*
- *Large consumption of reagents*
- *Large volume of sludge*
- *Ineffective recovery of treated metals*
- *Potential hazard to environment*

❖ Ion exchange

- *High capital and operating cost*
- *Fouling*
- *Pretreatment*

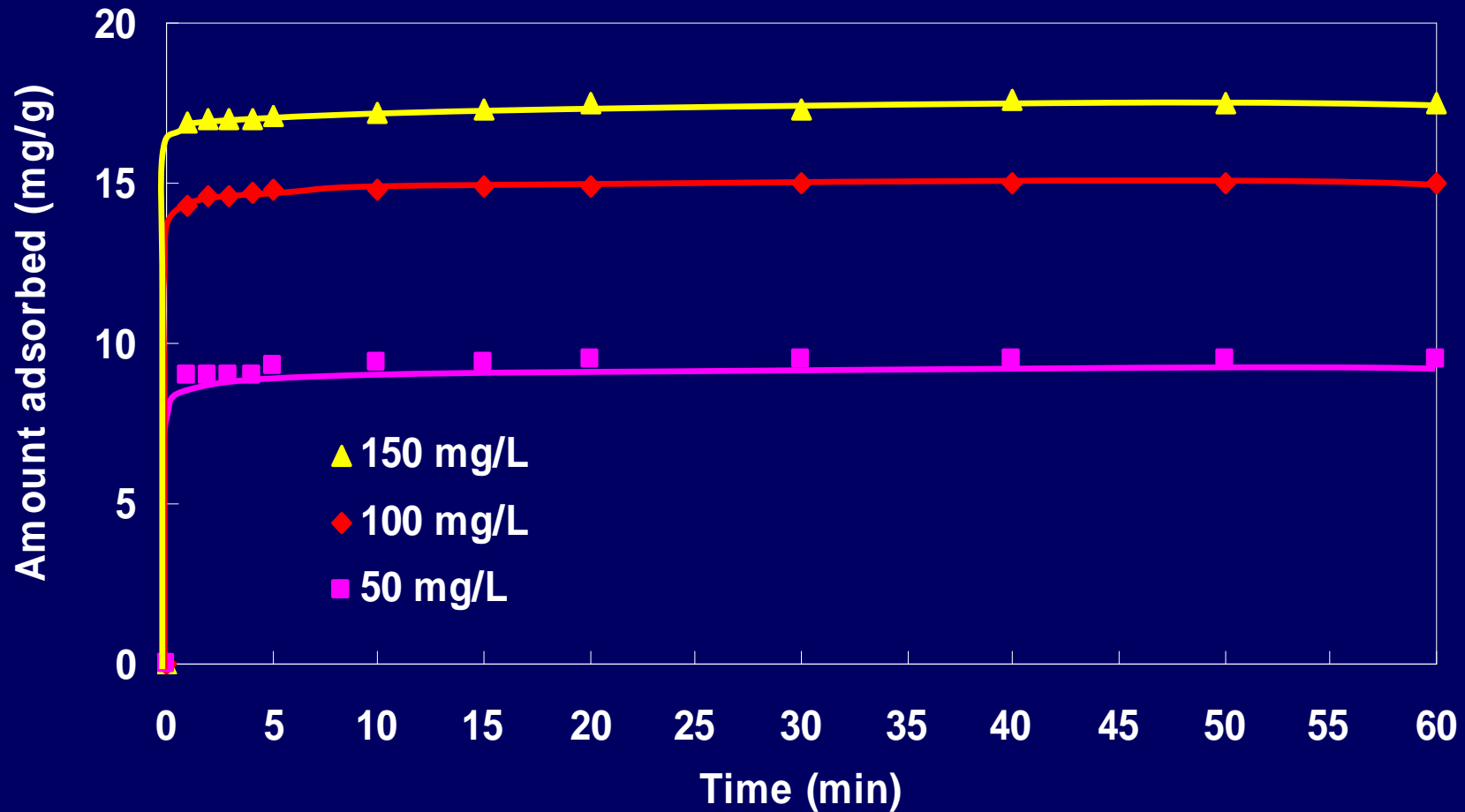
❖ Activated carbon adsorption

- *Large intraparticle diffusion*
- *High regeneration cost*
- *Low regeneration efficiency*

Magnetic nanoparticle adsorption

Advantages	Implications for industrial applications
Comparatively large adsorption capacity	Superior removal
Very short adsorption time	Saved space, especially suitable for crowded cities
Easy to separate from treated water	Lower capital and operating costs
Simple to desorb	Easy technical adaptation and maintenance
No secondary pollution	No potential environmental concern

Maghemite nanoparticles for Cr(VI) removal



Cr(VI) adsorption equilibrium time = 10 min; 50 mg/L of Cr(VI) was reduced to be 0.05 mg/L, below discharge limit

How to enhance adsorption?

1. Metal-doping technique

- Increase in surface area or active sites
- Simple modification method
- Other parameters not impaired significantly, e.g., adsorption rate, magnetic properties
- Stable nanoparticles

2. Inorganic coating technique



Objectives

- **Promotion of adsorption by metal-doping**
- **Inhibition of dissolution by metal-doping**
- **Mechanism studies by Raman spectroscopy**

Materials and Methods

❖ Adsorbent

Metal-doped γ -Fe₂O₃ nanoparticle (Me= Al, Mg, Cu, Zn, Ni)

❖ Adsorbate

100 mg/L K₂CrO₄ + 0.1 M NaNO₃

❖ Batch test

Experimental conditions: contact time: 60 min; pH: 2.5;
shaking rate: 200 rpm; room temperature: 25°C

❖ Mechanism study

Sample for Raman: 5, 50, 100 mg/L Cr(VI) at pH 2.5, 6.5, 8.5

Analytical Methods

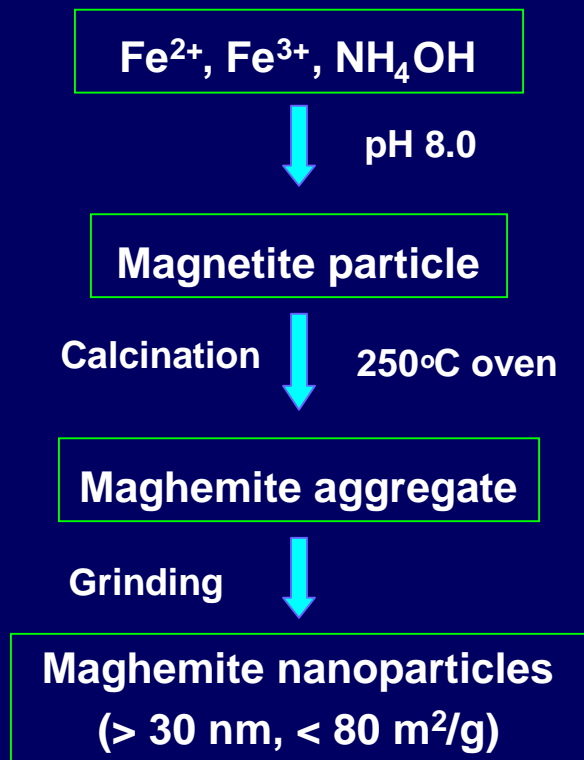
Parameters	Analytical methods
Cr	ICP
pH	pH Meter
Zeta potential	ZETA PLUS
Particle dimension	TEM
Particle structure	XRD
Elemental analysis	XRF
Complexation	Raman spectroscopy
Surface area	BET Analyzer
Magnetism	VSM

Raman spectroscopic studies

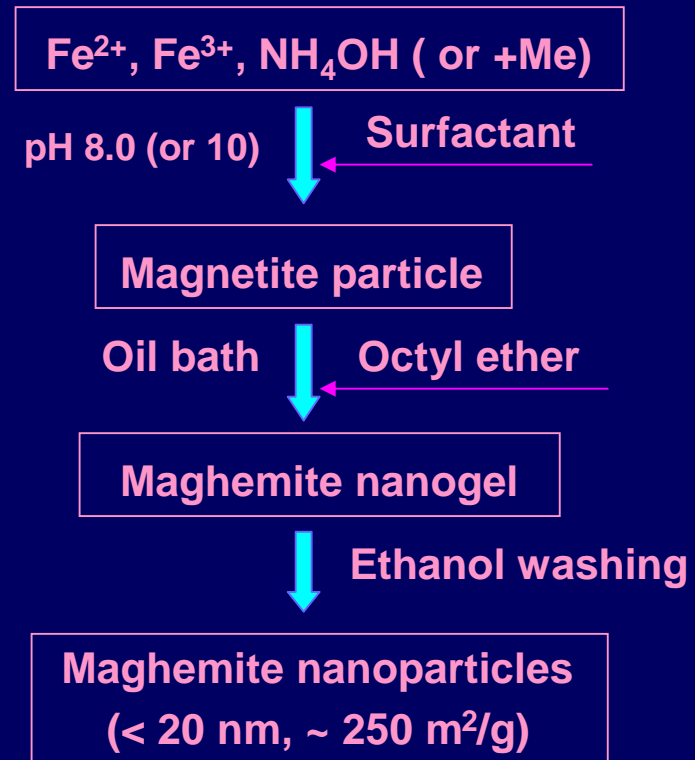
- ❖ Establish symmetry of surface species
- ❖ Distinguish inner-sphere from outer-sphere
(David et al., 1978; Tejedor and Anderson, 1990)
- ❖ Raman spectroscopic data about PO_4^{3-} , CO_3^{2-} , SeO_4^{2-} , SO_4^{2-} , and AsO_4^{2-} adsorption onto Fe/Al oxides available
(Schulthess and McCarthy, 1990; Su and Suarez, 1998; Wijnja and Cristian, 2000; Goldberg and Johnston, 2001)
- ❖ Little detailed information on Raman spectroscopic study of CrO_4^{2-} adsorption onto (modified) iron oxide

Modification of synthesizing methods

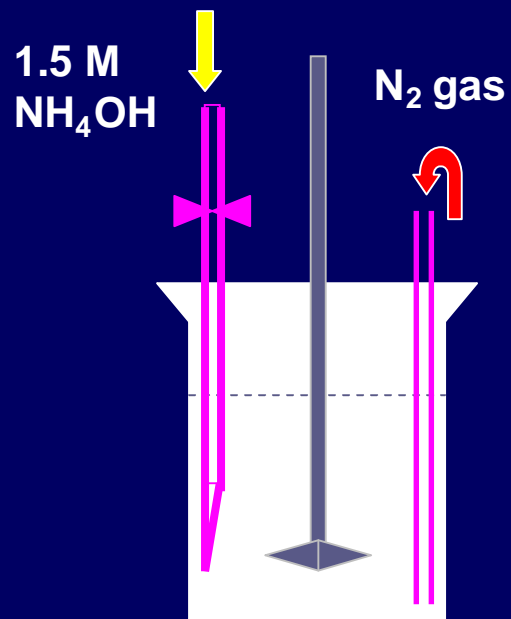
▪ Precipitation method



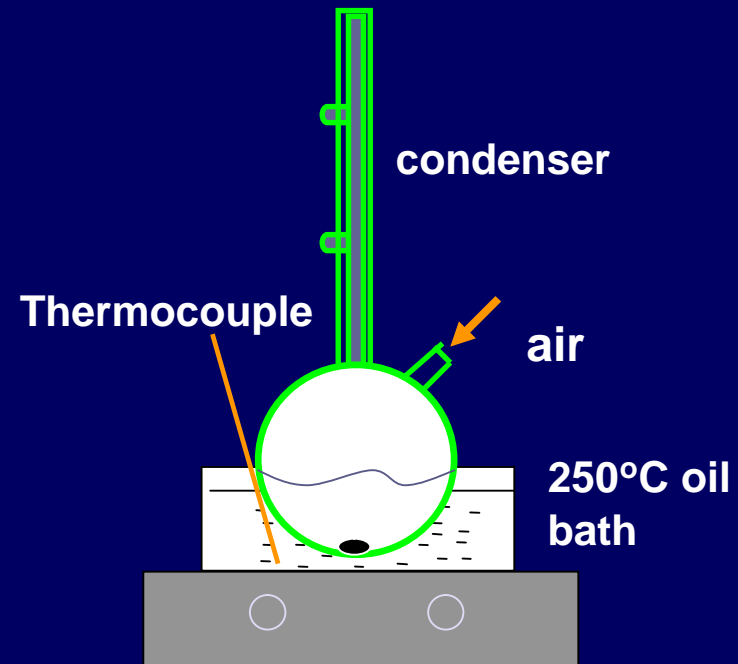
▪ Sol-gel method



Nanoparticle Synthesis Method (sol-gel)

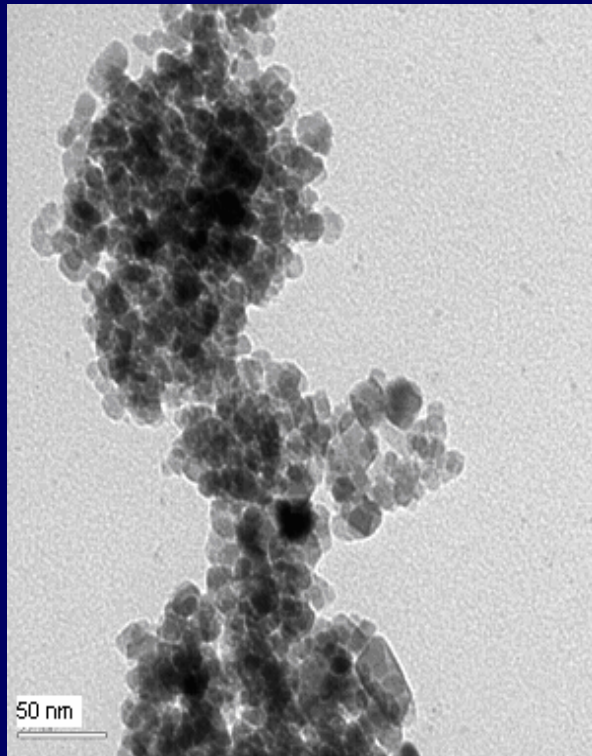


Al-doped magnetite (Fe₃O₄)

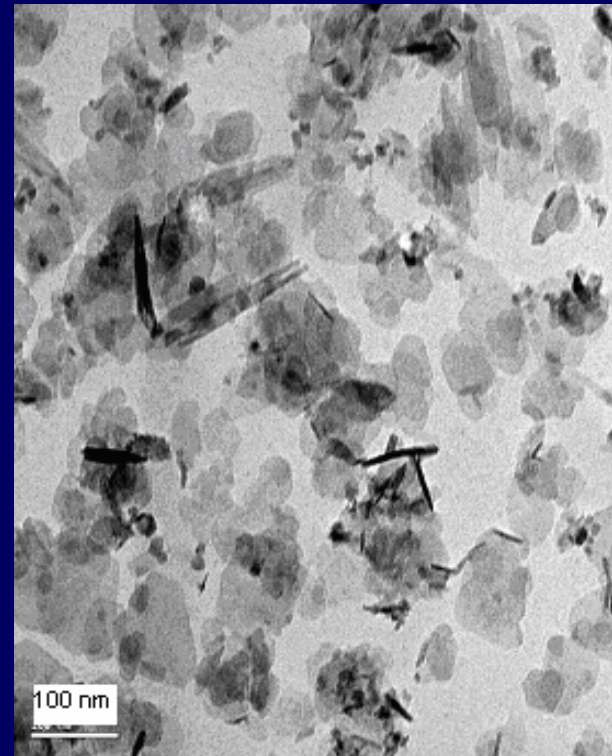


Al-doped maghemite (γ -Fe₂O₃)

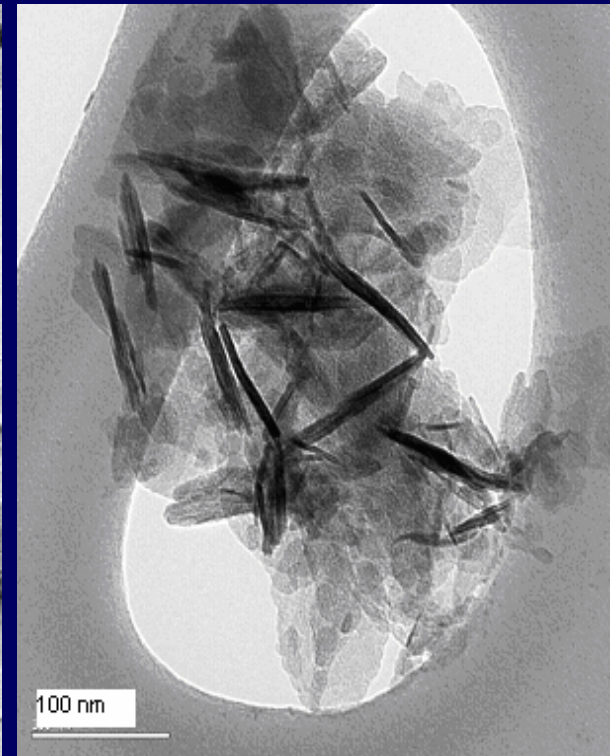
TEM images of Al-doped $\gamma\text{-Fe}_2\text{O}_3$



Undoped $\gamma\text{-Fe}_2\text{O}_3$



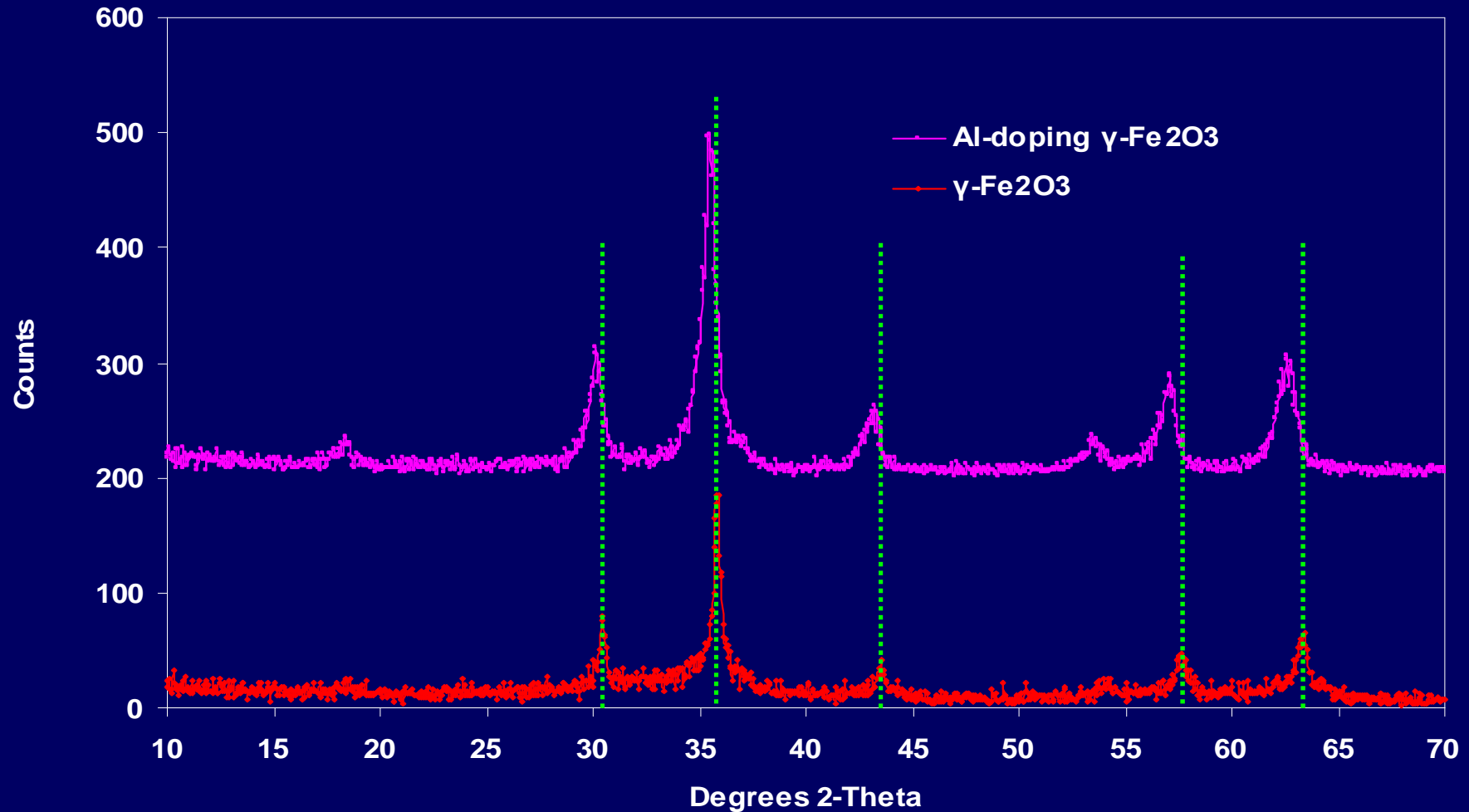
Al-doped $\gamma\text{-Fe}_2\text{O}_3$ with
7.5% of Al



Al-doped $\gamma\text{-Fe}_2\text{O}_3$ with
13.1% of Al

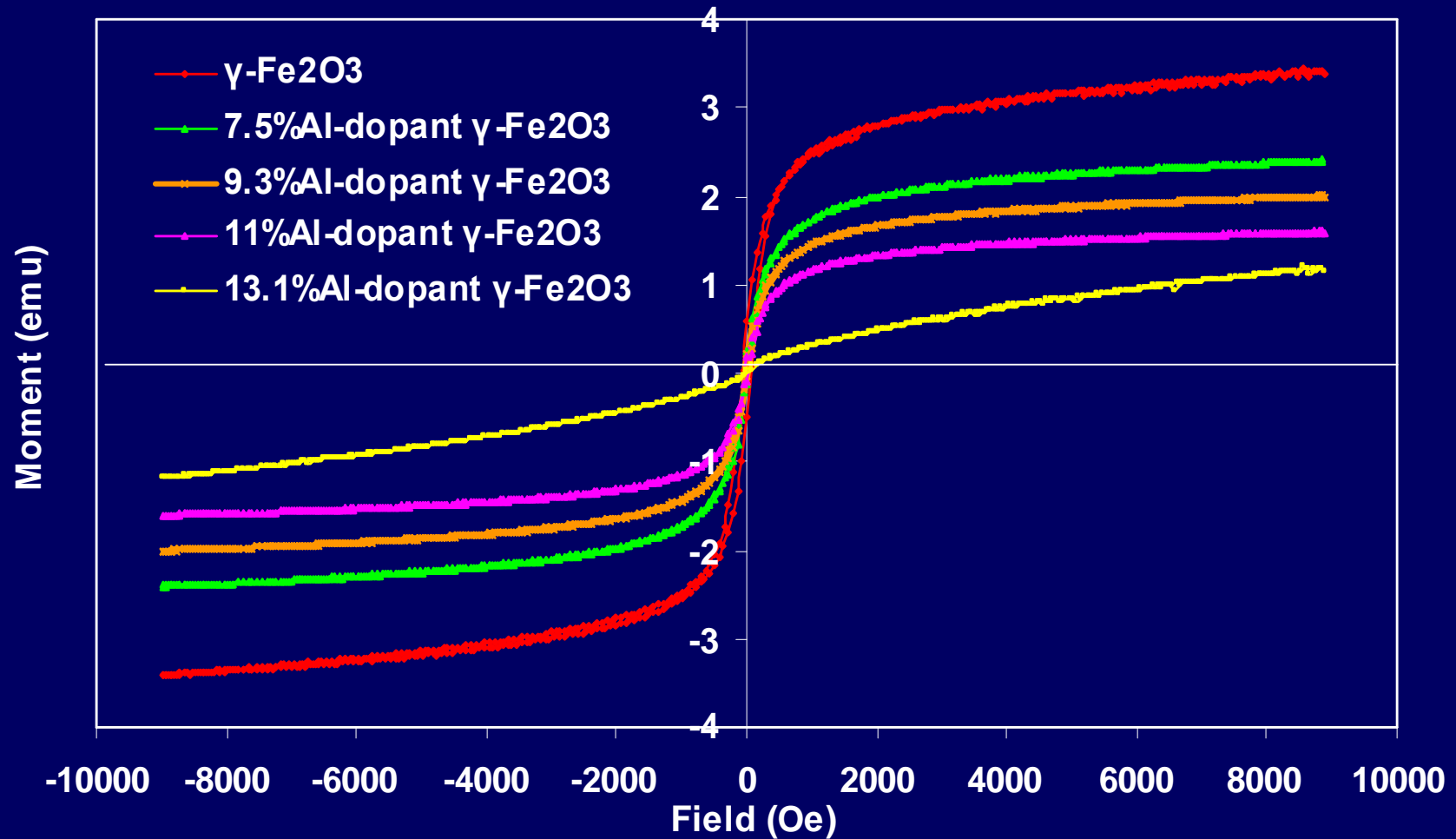
Doping of Al results in preferential crystal growth along [100] direction producing irregular shaped, platy particles, at expense of crystal thickness (Schulze, 1984)

XRD patterns of undoped & Al-doped γ -Fe₂O₃



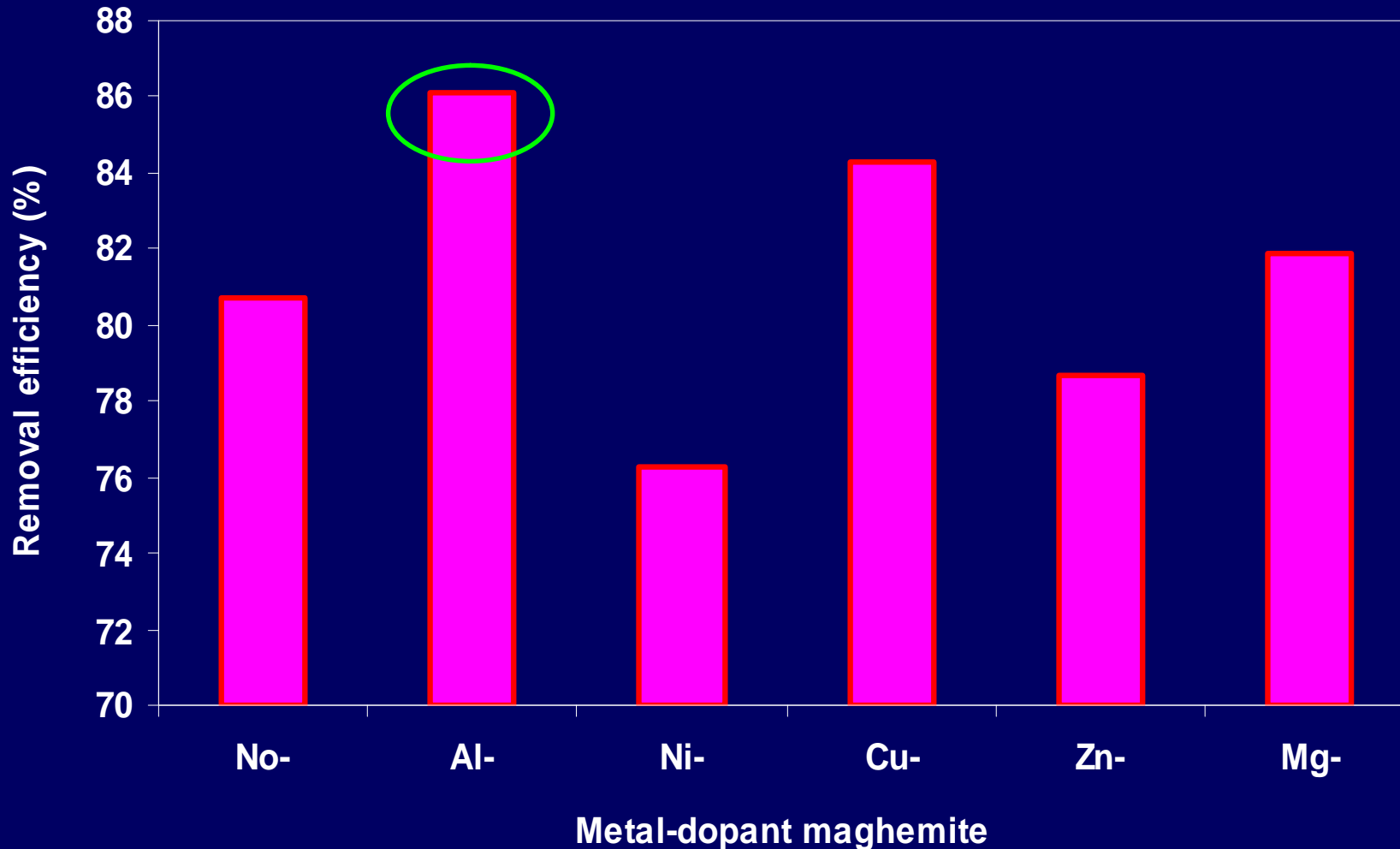
A definite proof of structural incorporation can be produced from a shift in position of XRD peaks, but doping would not change original structure

Hysteresis loops of Al-doped γ -Fe₂O₃



Magnetic properties decreased with increasing Al dosage

Effect of doped metal on Cr(VI) adsorption



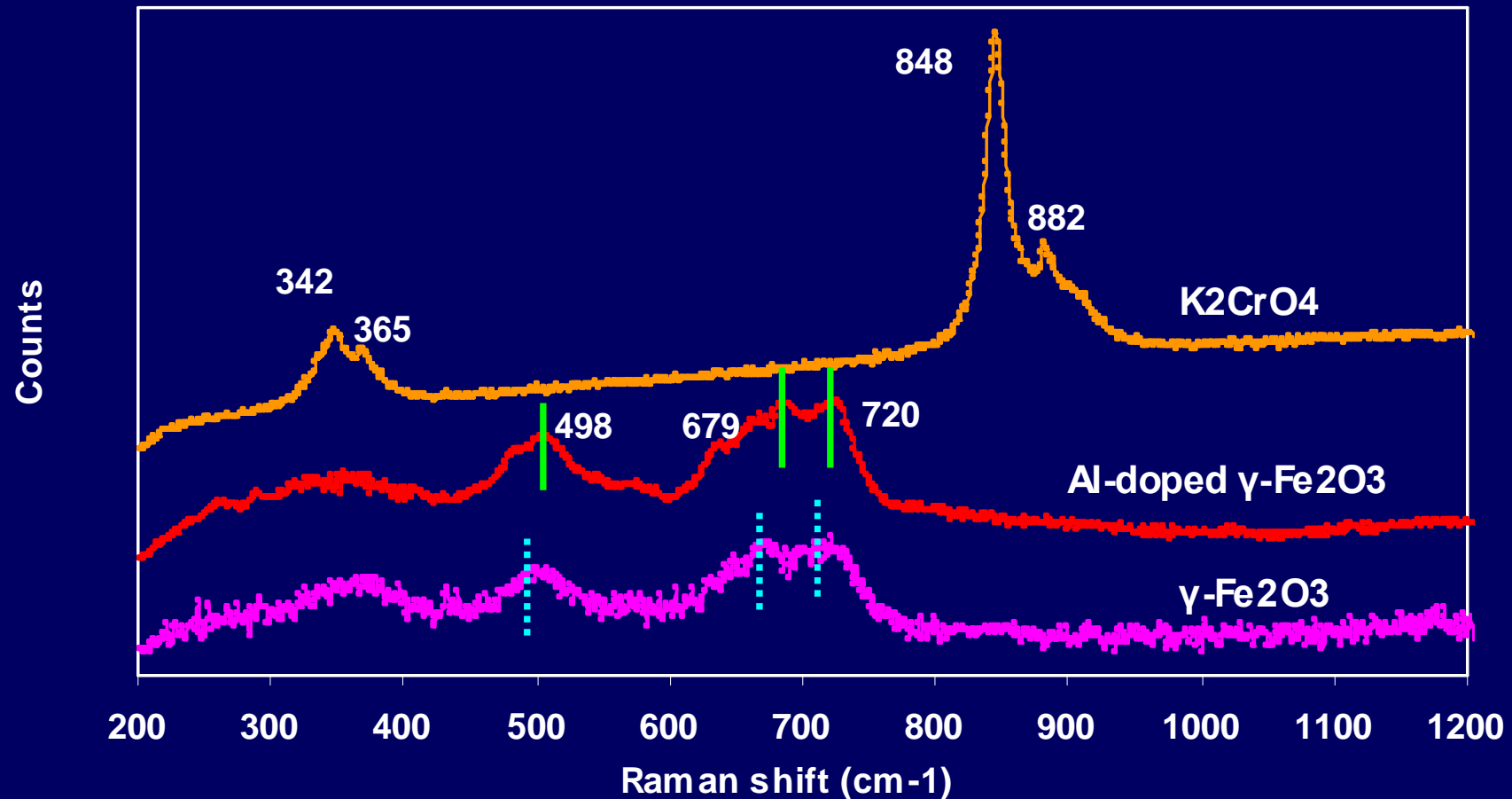
Al-, Cu- and Mg- doping enhanced adsorption capacity; while Cu- and Ni-doping decreased adsorption capacity of previous $\gamma\text{-Fe}_2\text{O}_3$

Adsorption and separation

Al/(Al+Fe)	Surface area	Adsorption efficiency	Equilibrium time	Magnetic properties	Separation Time
(%)	(m ² /g)	(%)	(min)	(emu)	(min)
0	162	79.8	10	3.48	0.1
7.5	182	84.3	25	2.26	0.5
9.3	191	86.7	30	1.78	1
11.0	198	87.5	60	1.14	5
13.1	210	88.9	90	/	10

Adsorption mechanism (Raman)

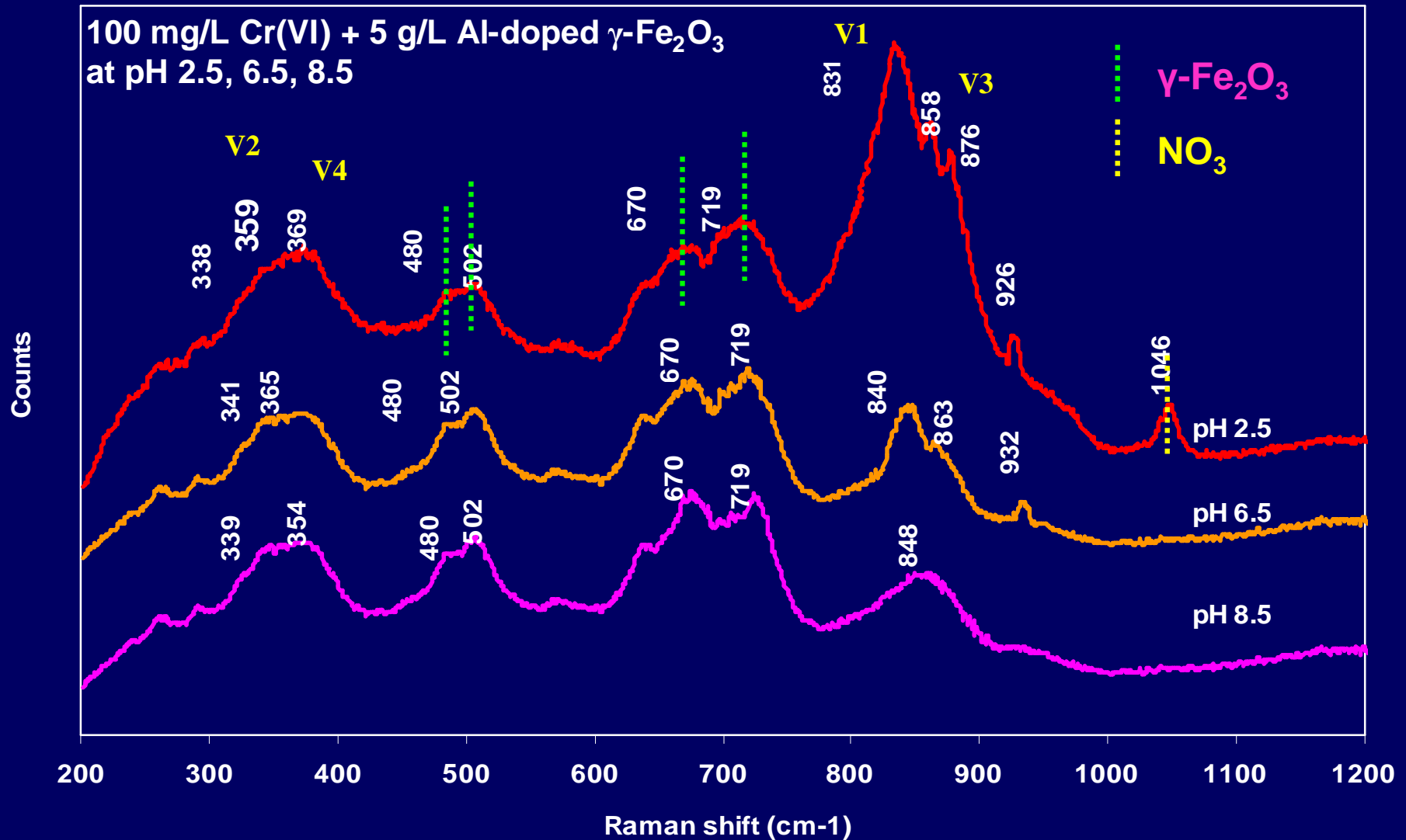
— Cr(VI) adsorption onto Al-doped γ -Fe₂O₃



Vibrations for the free CrO_4^{2-} are all Raman active: the nondegenerate ν_1 at 848 cm^{-1} , the doubly degenerate ν_2 at 342 cm^{-1} , the triply degenerate ν_3 at 882 cm^{-1} , and the triply degenerate ν_4 at 365 cm^{-1}

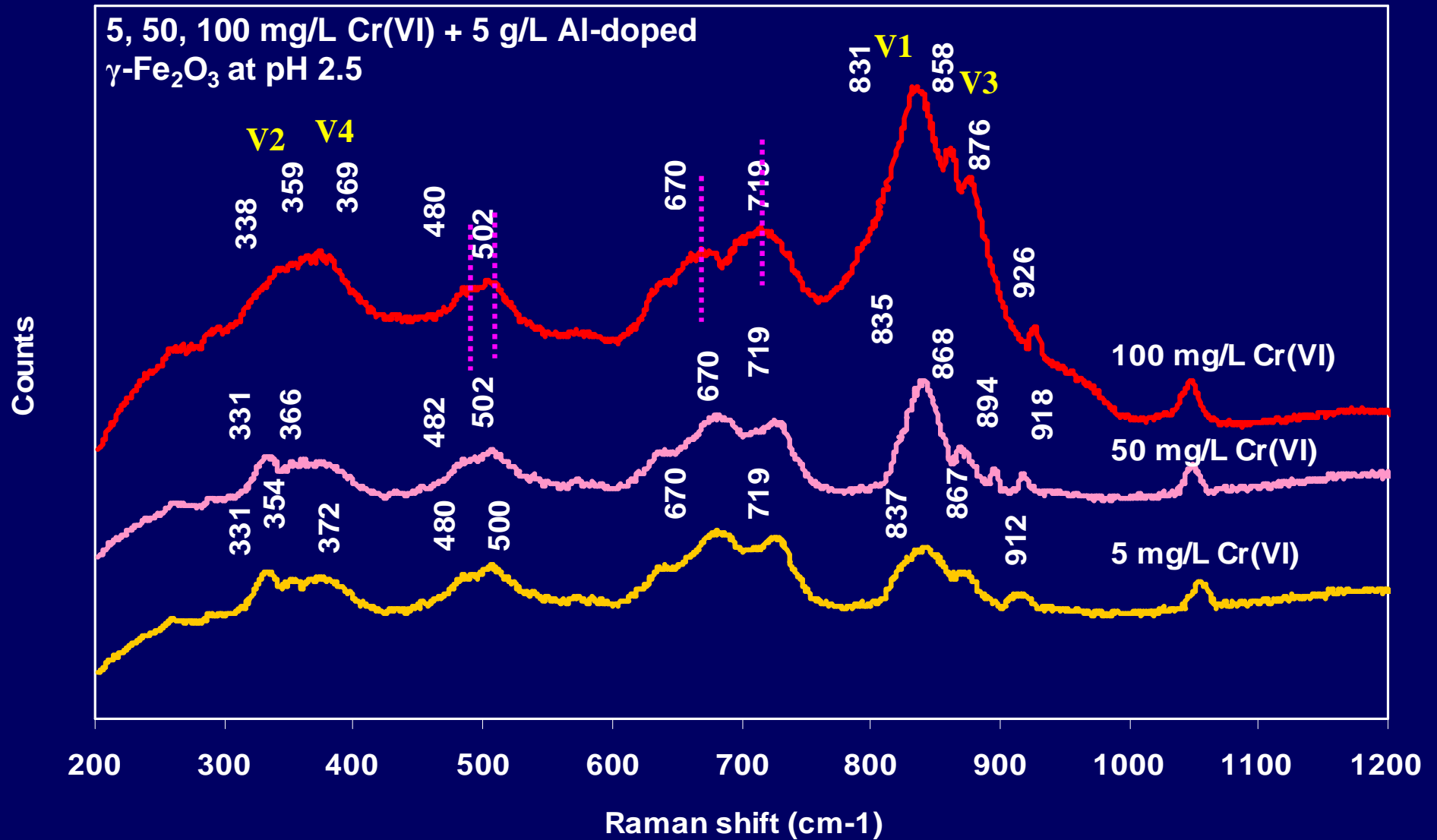
Raman spectra

— Effect of pH



Raman spectra

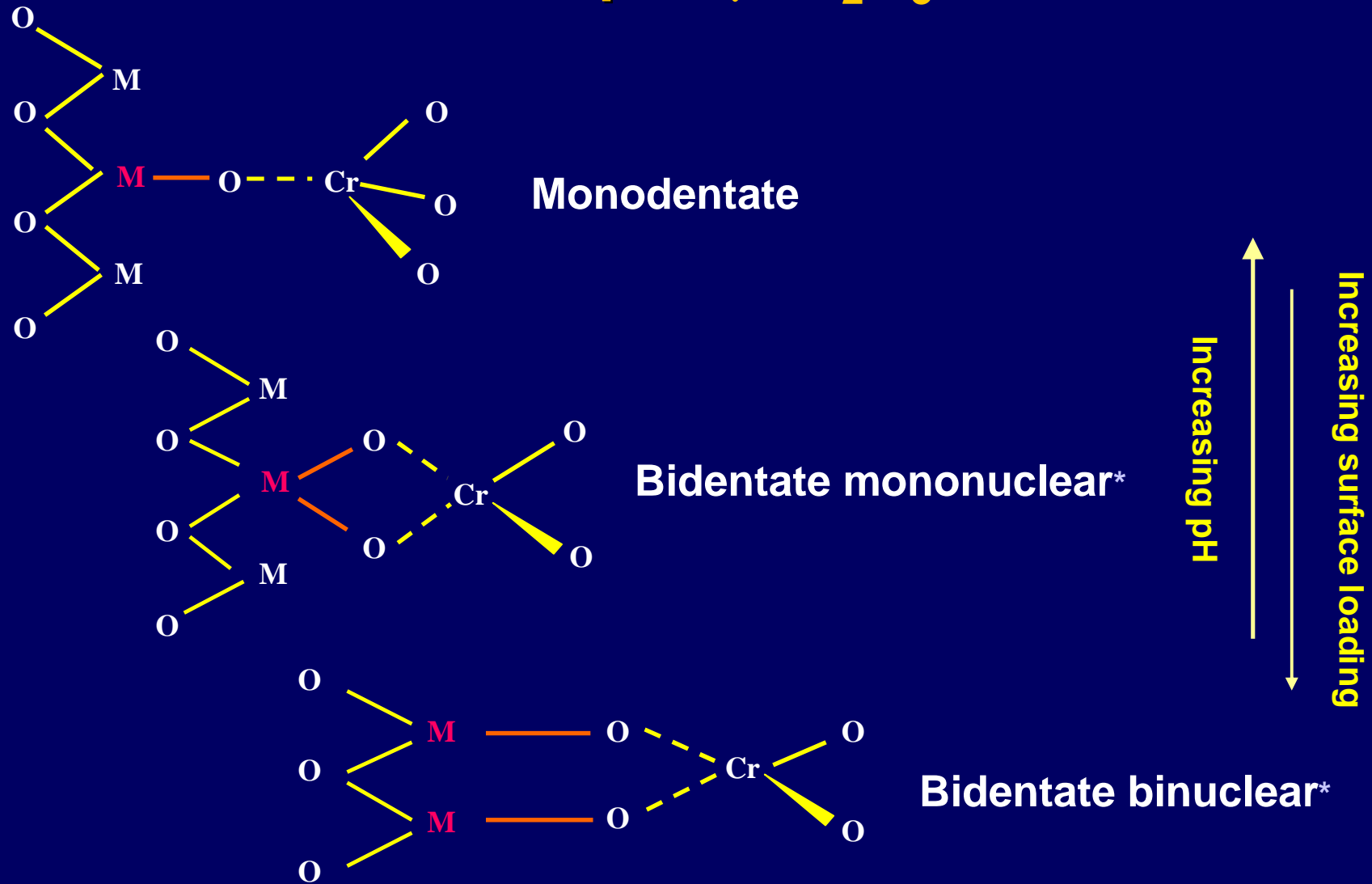
— Effect of surface loading



Vibrations between CrO_4^{2-} and Al-doped $\gamma\text{-Fe}_2\text{O}_3$

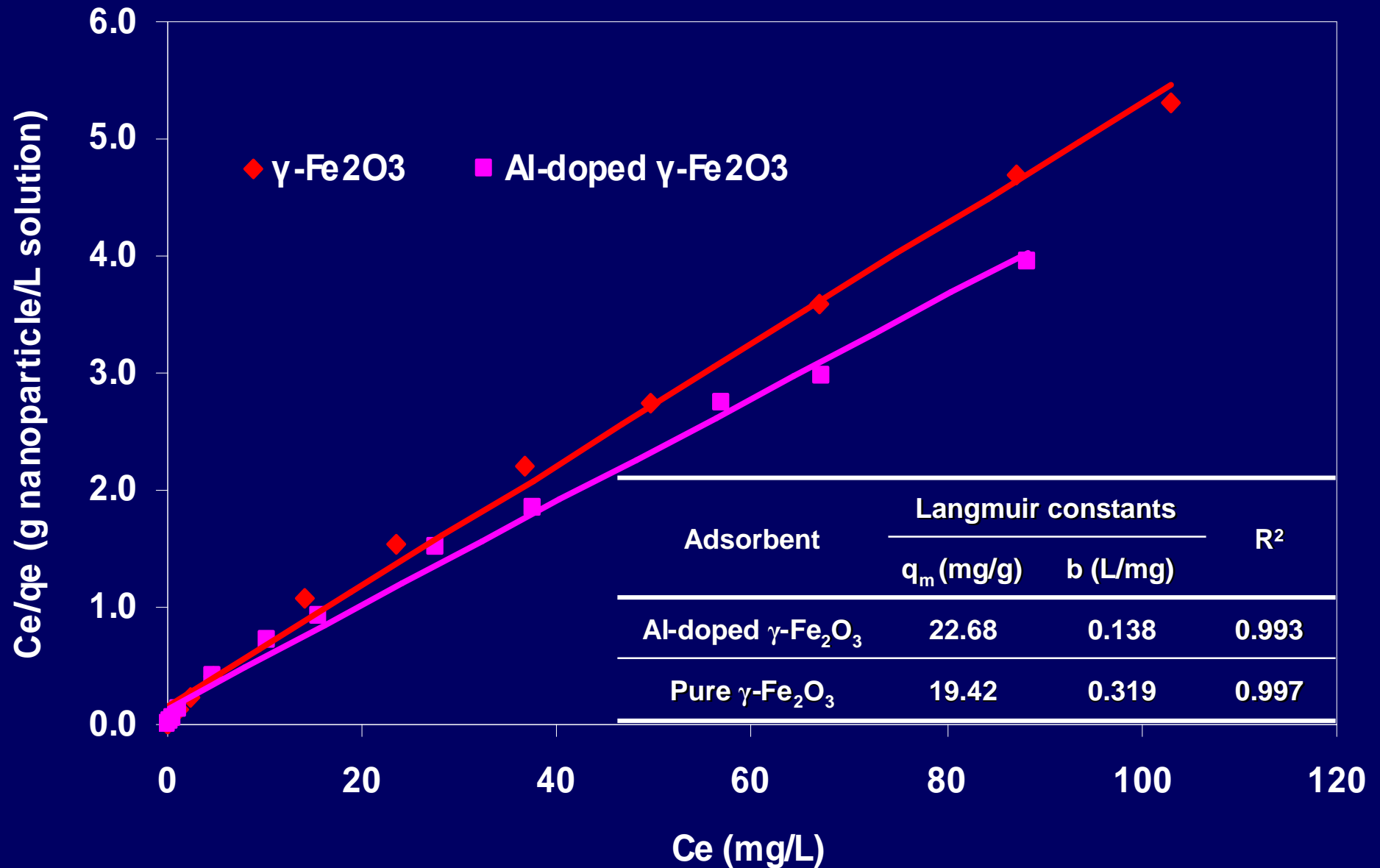
Species	Cr(VI) (mg/L)	pH	Frequency (cm^{-1})						
			ν_1	ν_2	ν_3		ν_4		
K_2CrO_4 (aq)			848	342	882		365		
Al-doped $\gamma\text{-Fe}_2\text{O}_3$	5	2.5	837	331	867	912	360		
Al-doped $\gamma\text{-Fe}_2\text{O}_3$	50	2.5	835	331	868	894	366		
Al-doped $\gamma\text{-Fe}_2\text{O}_3$	100	2.5	831	338	858	876	926	359	369
Al-doped $\gamma\text{-Fe}_2\text{O}_3$	100	6.5	840	341	863	932	365		
Al-doped $\gamma\text{-Fe}_2\text{O}_3$	100	8.5	848	339	/		354		

Inner-sphere complex between Cr(VI) and Al-doped $\gamma\text{-Fe}_2\text{O}_3$



(* Together with data from Hiemstra et al., 1989; McBride, 1994; Fendorf et al., 1997; Wijnja and Schuthess, 2000)

Adsorption isotherms

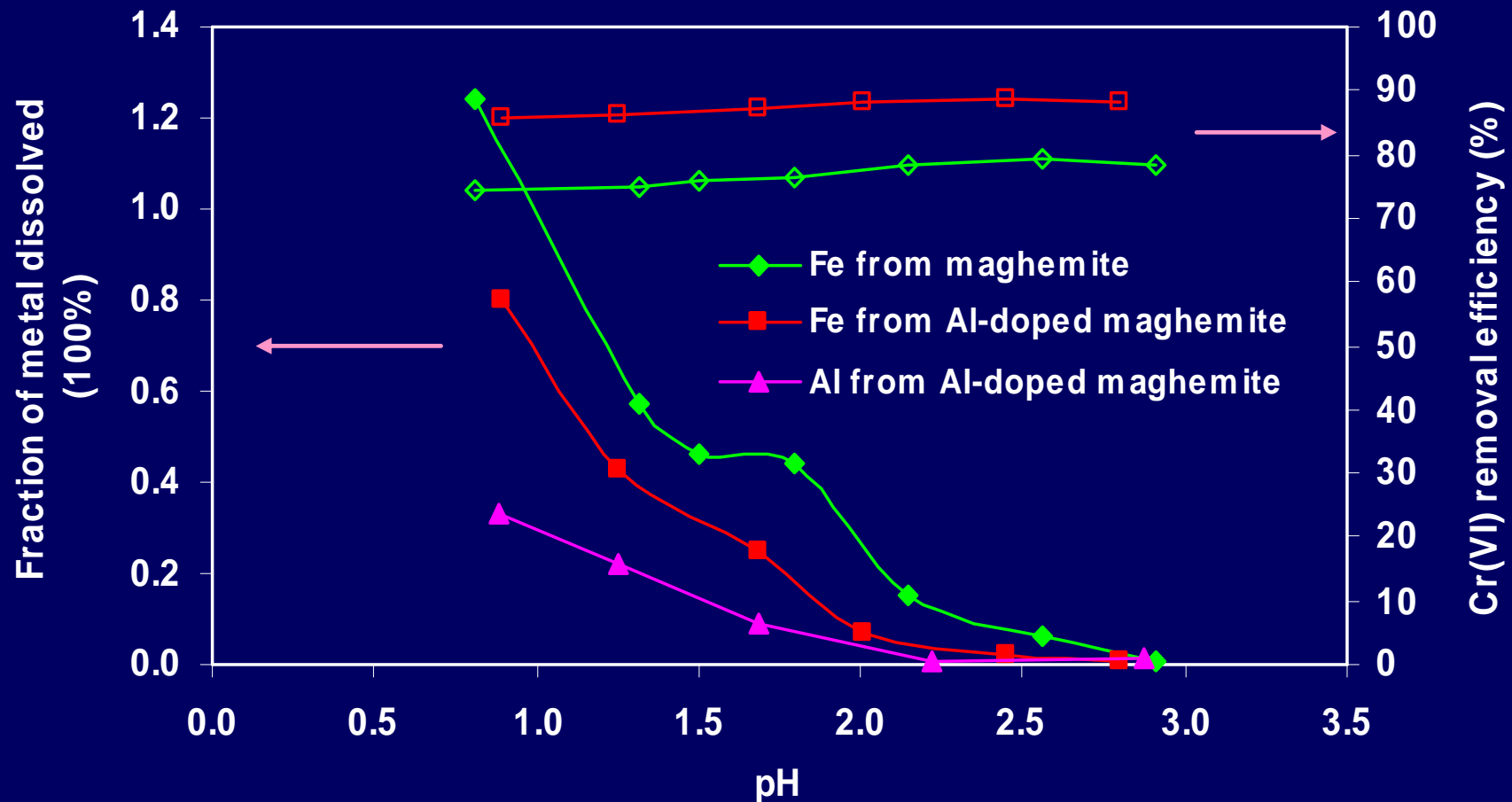


Comparison of adsorbents

Type of adsorbents	q_m (mg/g)	Equilibrium time (h)	Optimum pH	References
Coconut tree sawdust	3.46	3	3.0	(Selvi et al., 2001)
Lignin	5.64	24	2.5	(Lalvani et al, 2000)
Distillery sludge	5.7	1.75	3.0	(Selvaraj et al., 2003)
Blast-furnace slag	7.5	6	1.0	(Srivastava et al., 1997)
Diatomite	11.55	2	3.0	(Dantas et al., 2001)
Aluminum oxide	11.7	8	4.0	(Gupta et al., 1999)
Anatase	14.56	24	2.5	(Weng et al, 1997)
Activated carbon	15.47	3	4.0	(Sandhya and Tonni, 2004)
Beech sawdust	16.13	1.33	1.0	(Acar and Malkoc, 2004)
Hazelnut shell	17.7	5	2.0	(Cimino et al.,2000)
Spent grain	18.94	8	2.0	(Low et al., 2001)
<i>Al-doped γ-Fe₂O₃</i>	<i>22.68</i>	<i>0.5</i>	<i>2.5</i>	<i>Present study</i>
Larch bark	31.25	48	3.0	(Aoyama and Tsuda, 2001)

Note: Cr(VI) Adsorption capacity and equilibrium time at room temperature of $22.5 \pm 2.5^\circ\text{C}$

Prevention of nanoparticle dissolution



- 1) Al-O bond energy (513 kJ mol^{-1}) > Fe-O bond energy (390 kJ mol^{-1}),
- 2) More energy to remove simultaneously two center atoms due to effect of binuclear complexes (Cornell et al., 2003)

Conclusions

- Optimal Al dosage is **9.3** mol%
- Enhanced adsorption capacity from **19.4** mg/g to **22.7** mg/g by Al-doping
- ***Insignificant*** nanoparticle dissolution under experimental condition; Al-doping inhibited dissolution by **30%**
- Complexation changed from outer-sphere into ***inner-sphere complexation*** by Al-doping

Thank you

