



# Critical issues in Ge/Si nanostructures: intermixing and ripening

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**(at present: European Commission, DG-RTD, Brussels, Belgium)**



# The team:

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# Open problems<sup>†</sup>:

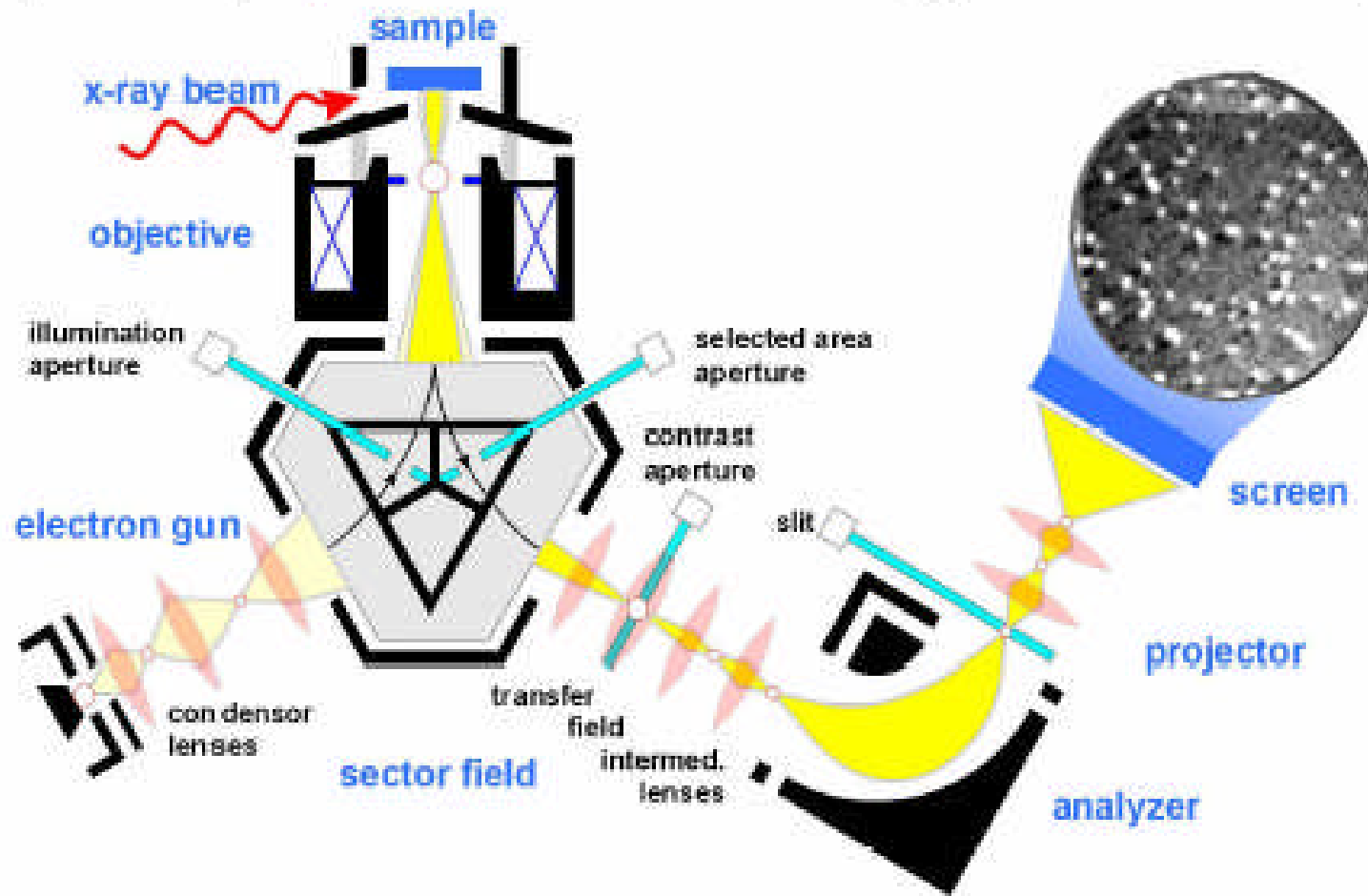


- Alloying: *exact composition of WL and islands*
- Growth Instabilities: *Island evolution and ripening*
- Substrate–island interactions (depletion–erosion)
- Island positioning by control of self–assembly

<sup>†</sup> Note: several other groups are studying the growth of Ge on Si(001) (IBM, HP, Max Planck, U Wisconsin (Madison), Rome3, NTT, U Virginia, Sandia NL, etc.), which is more promising for applications since the (001) surface of Si is widely used in industry

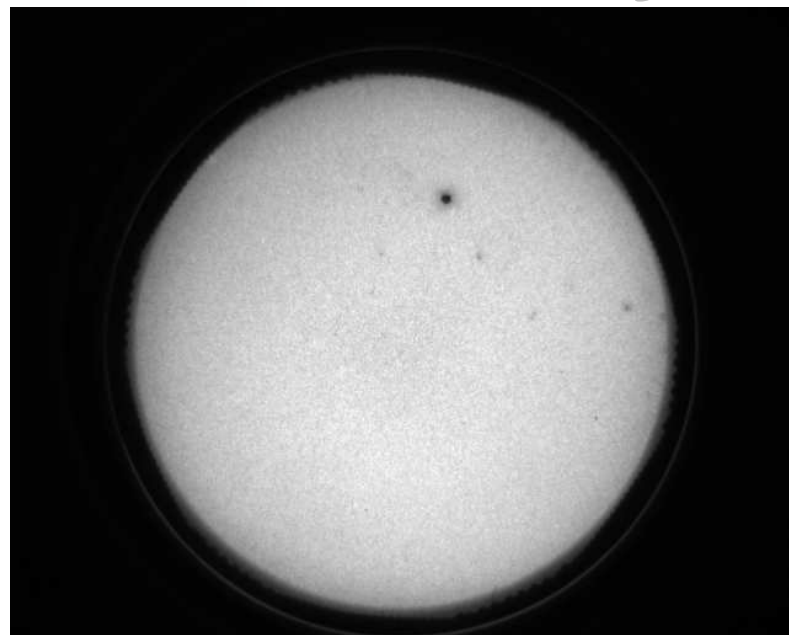
# The SPELEEM at ELETTRA

Spectroscopic photoemission and low energy electron microscope

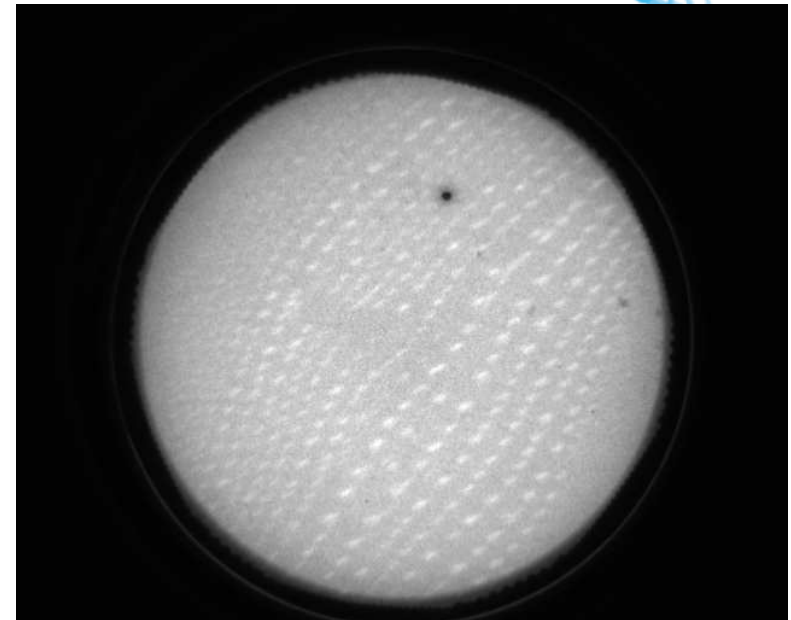


S. Heun, Th. Schmidt, B. Ressel, E. Bauer, and K. C. Prince: Synchrotron Radiation News Vol. 12, No. 5 (1999) 25.

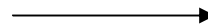
# Online crystal growth by LEEM



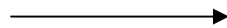
T = 430 ° C



T = 530 ° C

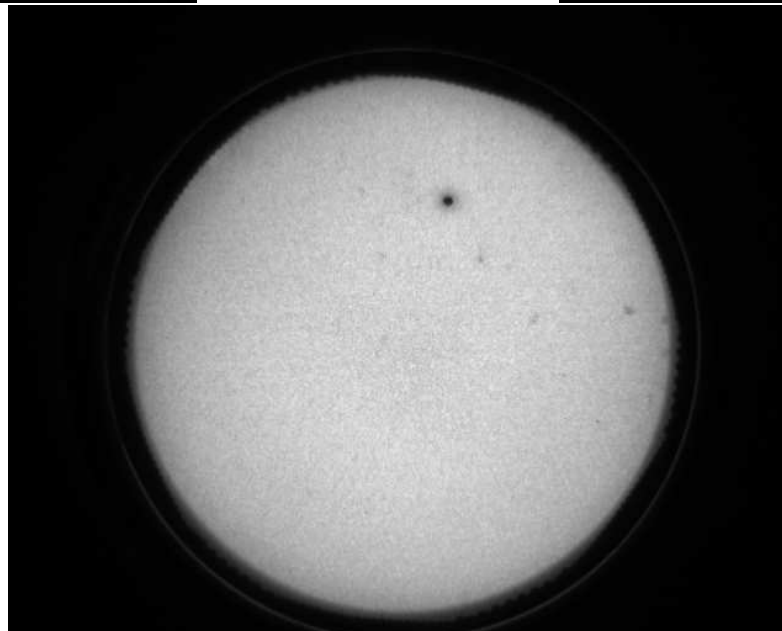


T = 560 ° C



8 ML Ge on Si(111)

LEEM Movies:  
Fov 10  $\mu\text{m}$



- As Ge is deposited, the reflectivity changes

- When the Wetting Layer is Complete, 3 D islands nucleate randomly

ICNT 2005

# Growth instability



- *Metastability of Ge/Si islands upon annealing: island evolution and ripening*



8 ML Ge on  
Si(111)

LEEM Movie:  
post-deposition  
annealing to  
550 ° C

Bottom right:  
an unstable island  
“melts”

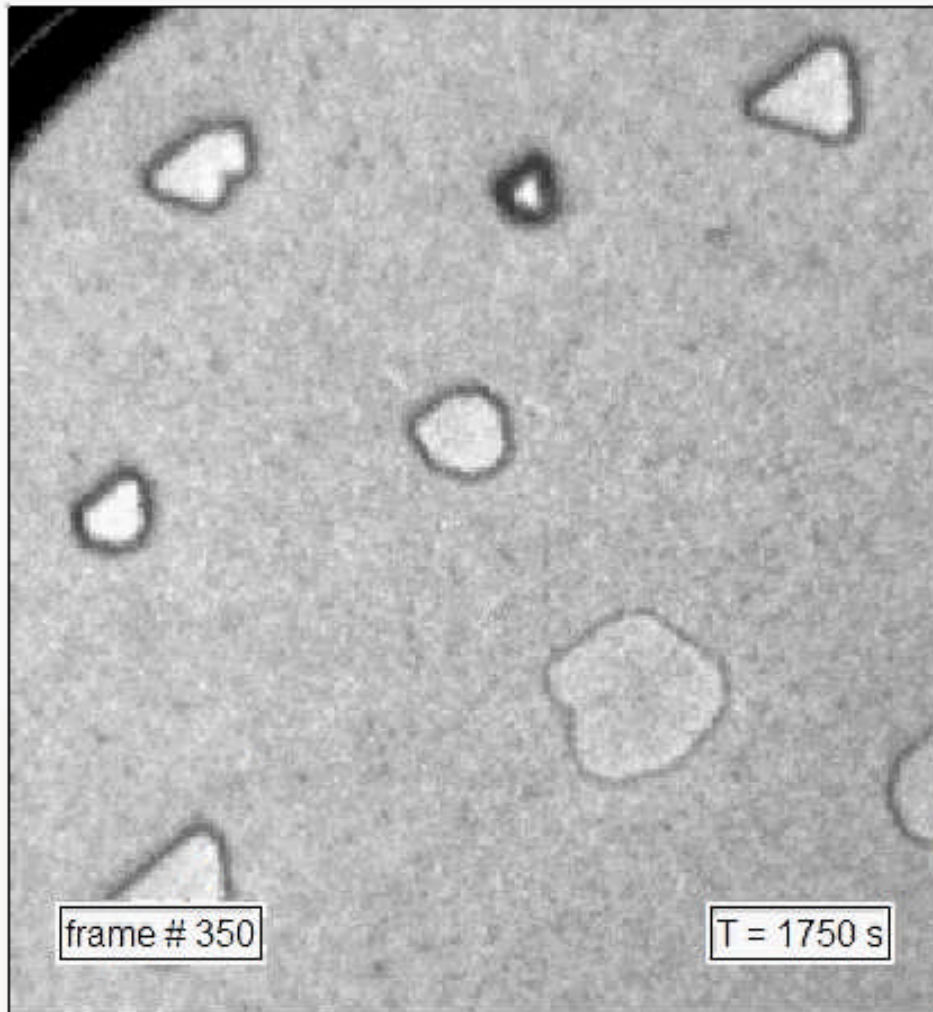
Upper left: an  
island nucleates,  
then is divided in 2

FoV: ~5  $\mu\text{m}$

ICNT 2005

For a similar experiment on island evolution,  
see also F.M. Ross et al., *Science* **286**, 1931 (1999)

# Island instability: super-islands



**8 ML Ge on Si(111)  
at 550 ° C**

**LEEM Movie:  
post-deposition  
annealing to 700 ° C**

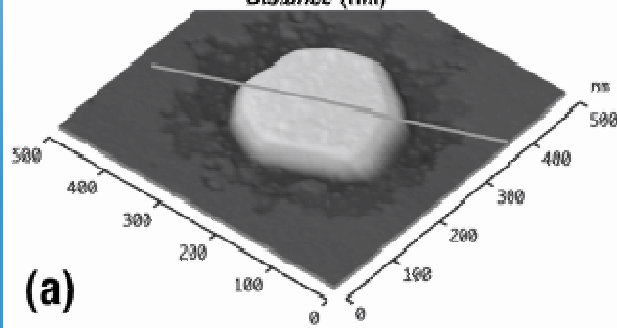
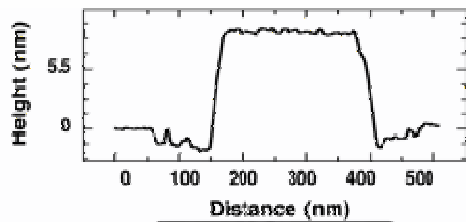
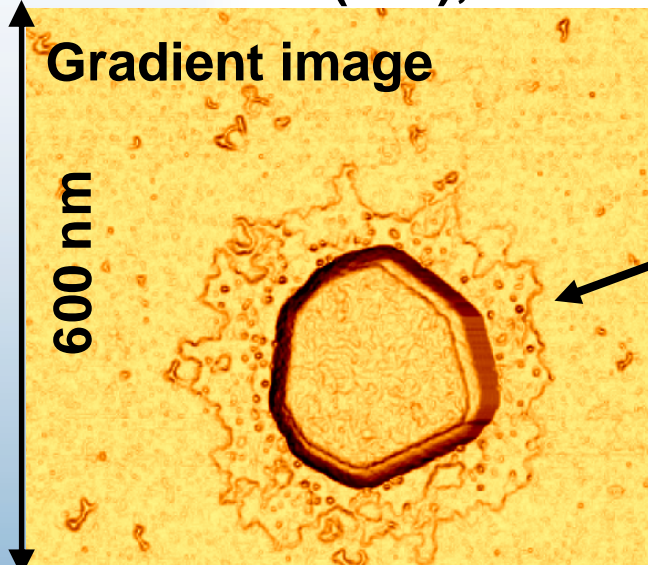
**Several islands “melt”  
Upper right: formation of  
a super-island**

**FoV:  $\sim 1 \times 1 \mu\text{m}^2$**

# Ge/Si(111): island ripening

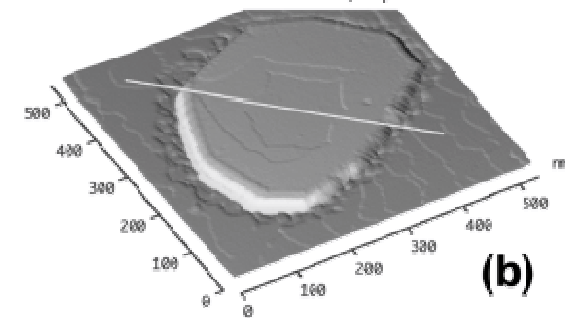
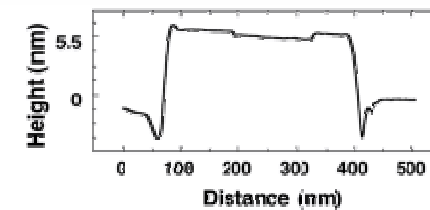
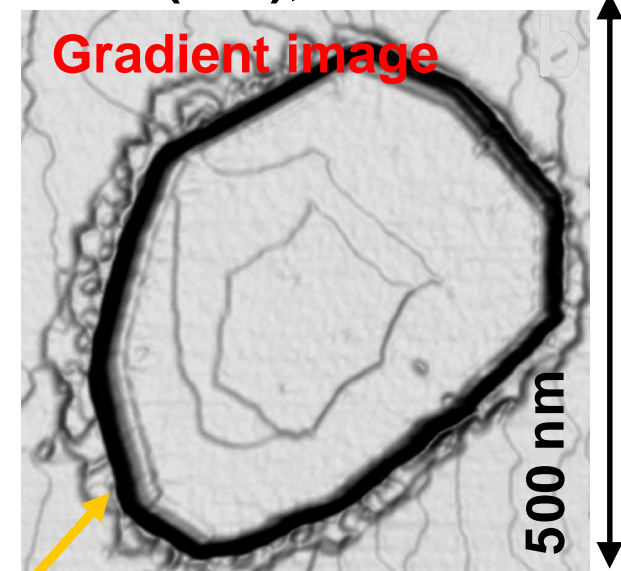


30 Å Ge / Si(111), T = 500 °C



(a)

20 Å Ge / Si(111), T = 550 °C



(b)

- Main features:

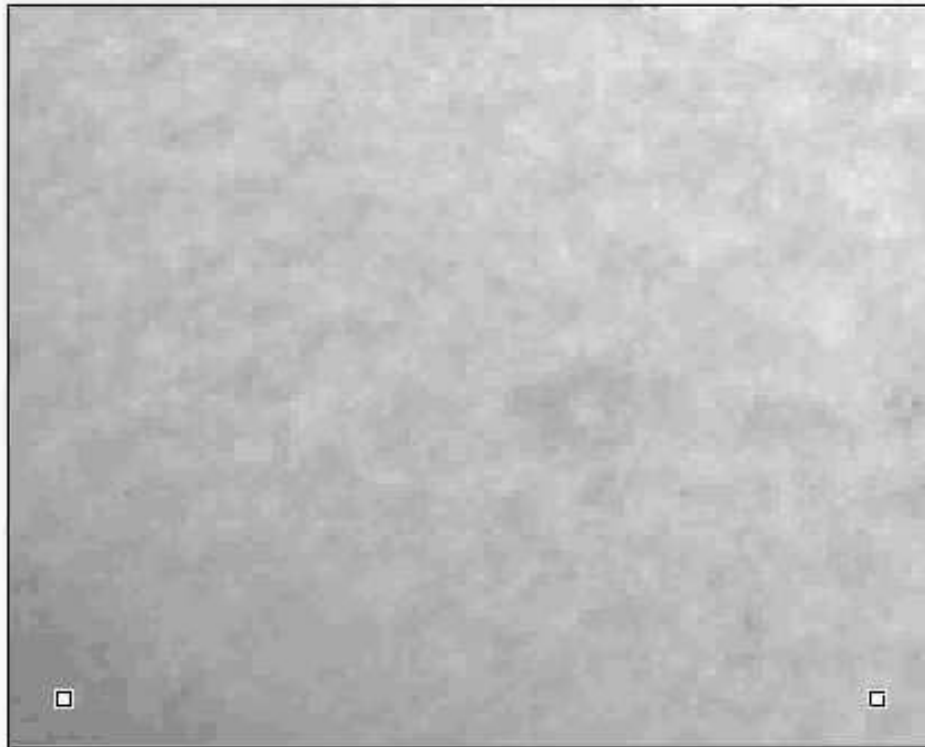
- Ripening effect: island is rounded
- Substrate erosion: formation of a trench around the island.

- Full Ripening:

- Atoll-like shape: formation of a central hole
- Substrate erosion



# Ge/Si(111): island evolution



**Ge on Si(111)  
LEEM Movie:  
post-deposition  
annealing to  
550 ° C (0.2 ML/min)**

**At the beginning the  
island is triangular-  
shaped, then loses  
symmetry and becomes  
atoll-like**

**FoV:  $\sim 2.2 \times 2.2 \mu\text{m}^2$**

**from 3 to 10 ML**

# **Ge/Si(111):**

## **composition of a single 3D island**

- **Substrate + Island morphology: STM**
  - **Dynamics of the islands morphology: LEEM**
  - **Open question: what is the composition of a single 3 D island?**
  - **Answer: combine spatial resolution with chemical contrast**
- => X-Ray Microscopy using Synchrotron Radiation (XPEEM)**

# Nanospectroscopy:

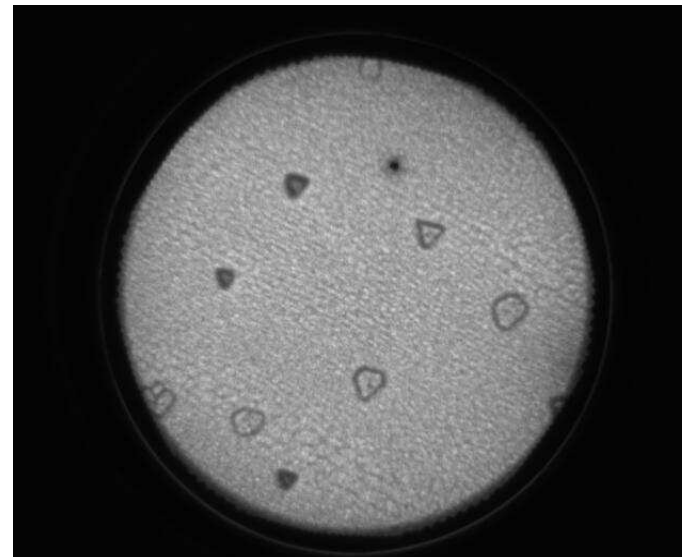
*a microscopy technique with chemical contrast*

5 ML Ge on Si(111),  $T = 450^\circ \text{C}$

**XPEEM:**

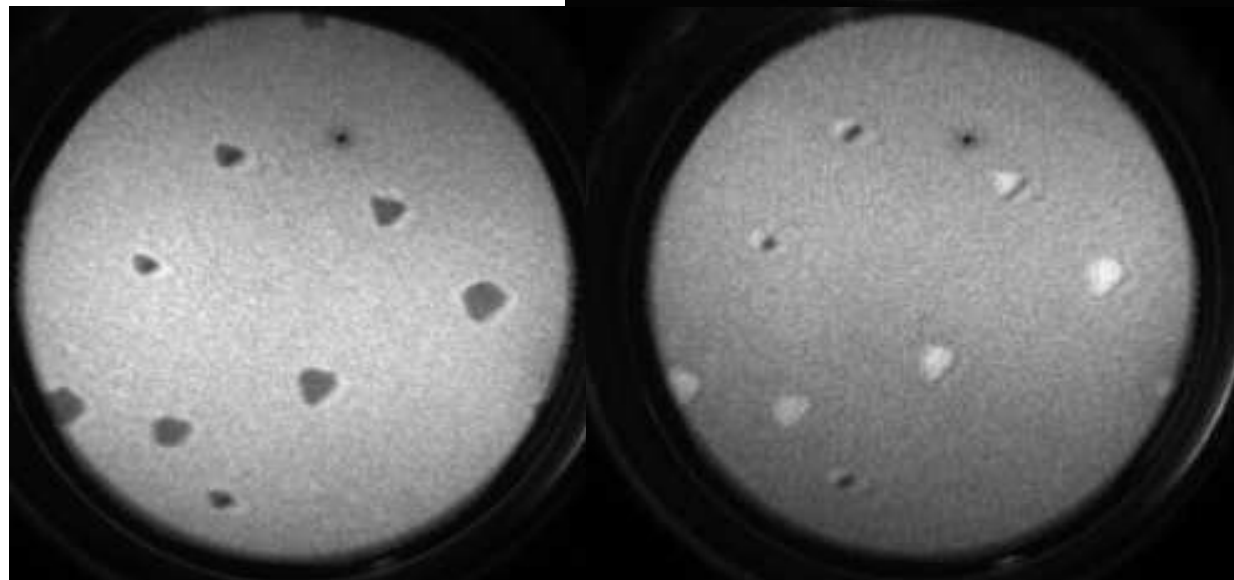
**X-Ray Photoemission  
Electron Microscopy**

– in essence, it means  
photoelectron spectroscopy  
with 40–50 nm spatial resolution



**LEEM:**

**2.5  $\mu\text{m}$  FoV**



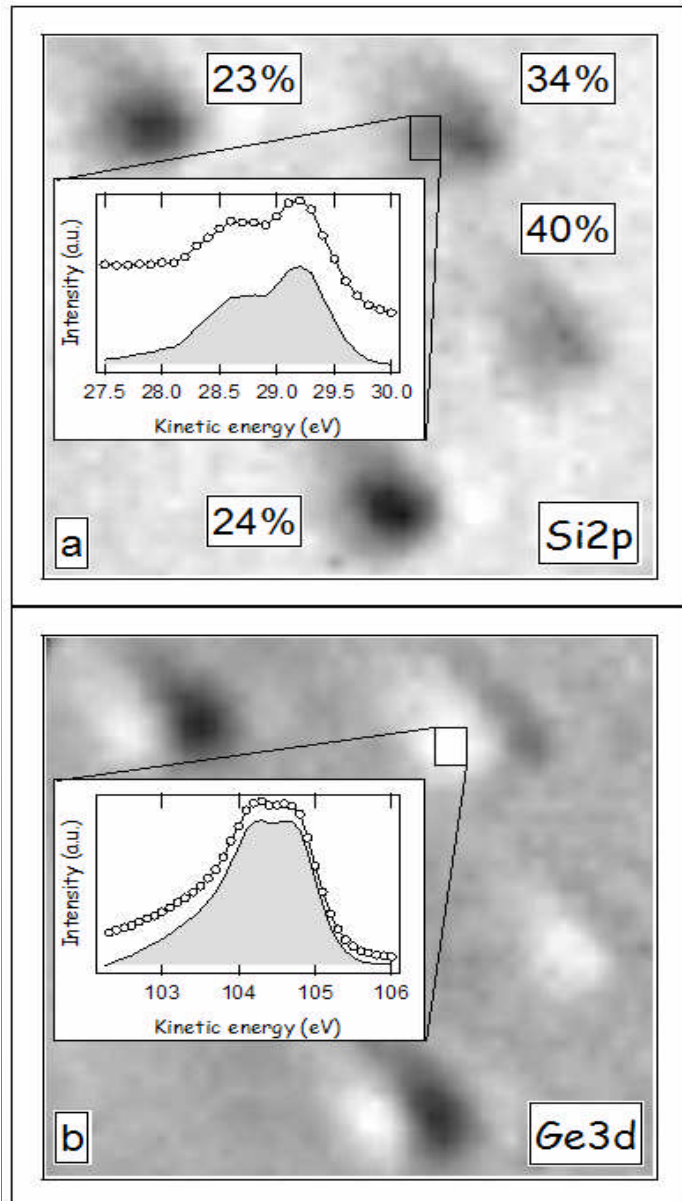
**XPEEM:**

**Si 2p**

**XPEEM:**

**Ge 3d**

# Composition of single 3 D islands



4×4  $\mu\text{m}^2$  integrated XPEEM images taken at:

a) the Si2p core level peak and  
b) the Ge3d core level. Spectra are shown in the insets.

The micrographs are obtained by integrating the spectra with  $\sim 25$  nm lateral resolution.

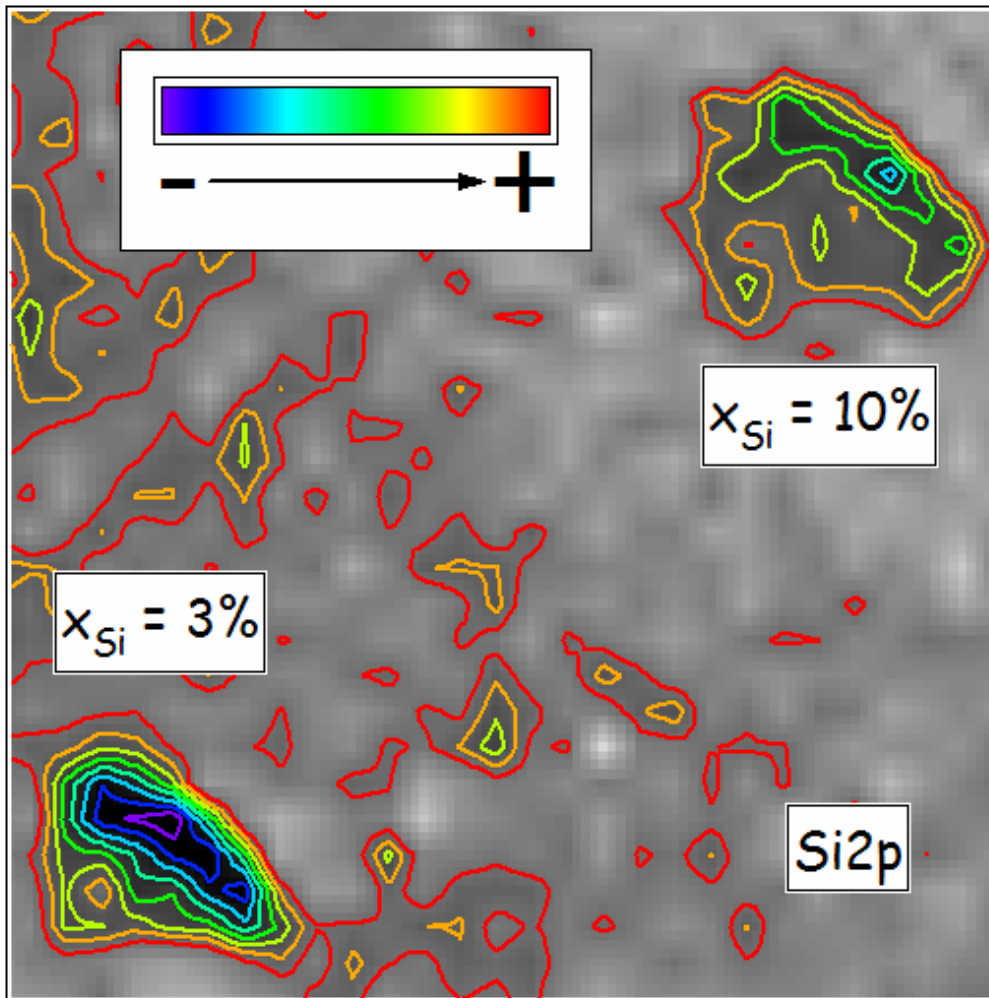
**X-Ray photon energy: 130.5 eV**

**Growth at T = 560 °C**

F. Ratto, F. Rosei et al., *Appl. Phys. Lett.* **84**, 4526 (2004)

# Intensity contour maps of 3 D islands

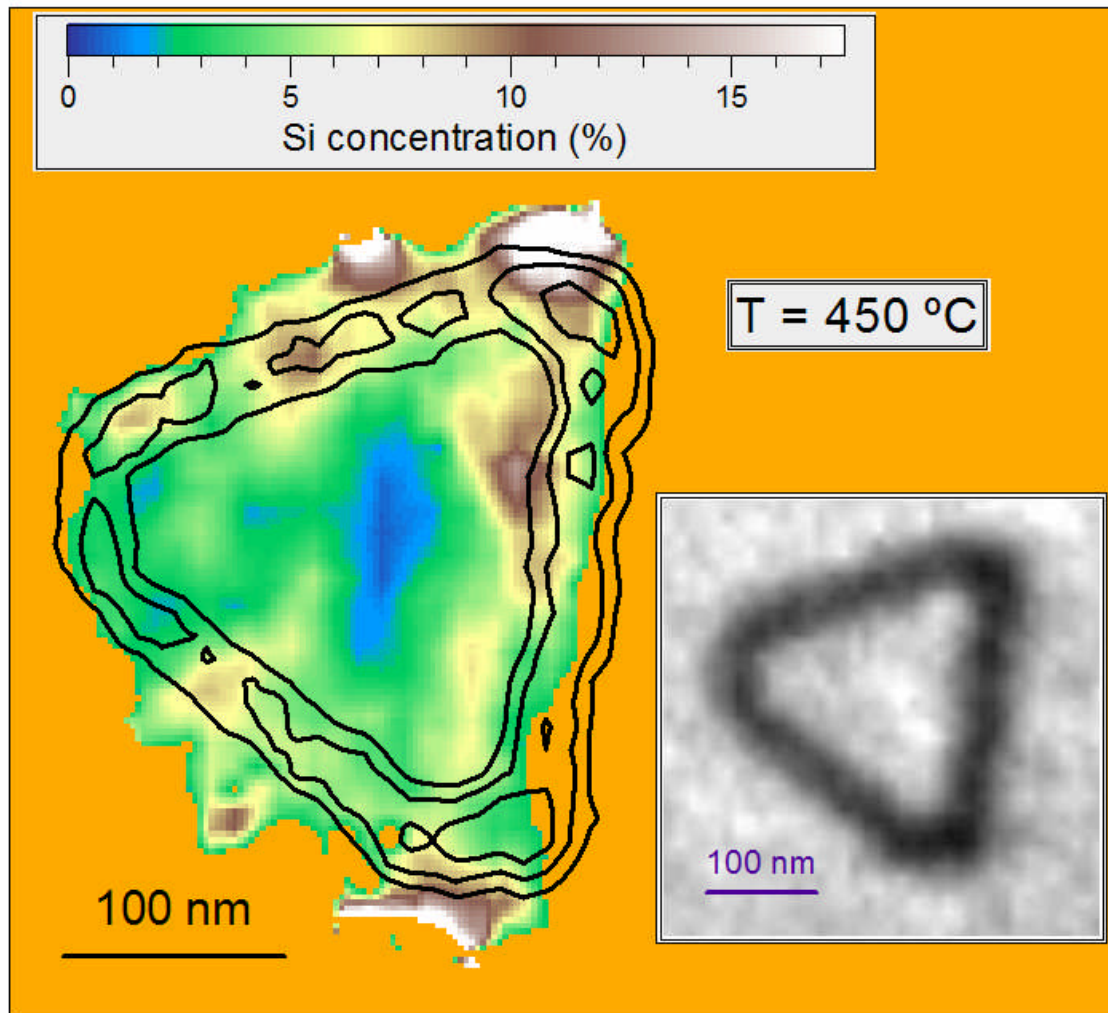
2x2  $\mu\text{m}^2$  Si2p core level integrated XPEEM image



- Intensity contour maps of a more (top) and a less (bottom) ripened island.
- Photoelectron yields are increasing from blue (lowest) to red (highest).
- Darkest regions: shadows of the 3 D islands, due to the  $16^\circ$  X-Ray incidence angle.
- The WL is highly inhomogeneous.

Growth at  $T = 530^\circ\text{C}$

# Composition mapping of individual Ge/Si islands



**Relative Si surface concentration in a Ge(Si) island on Si(111).**

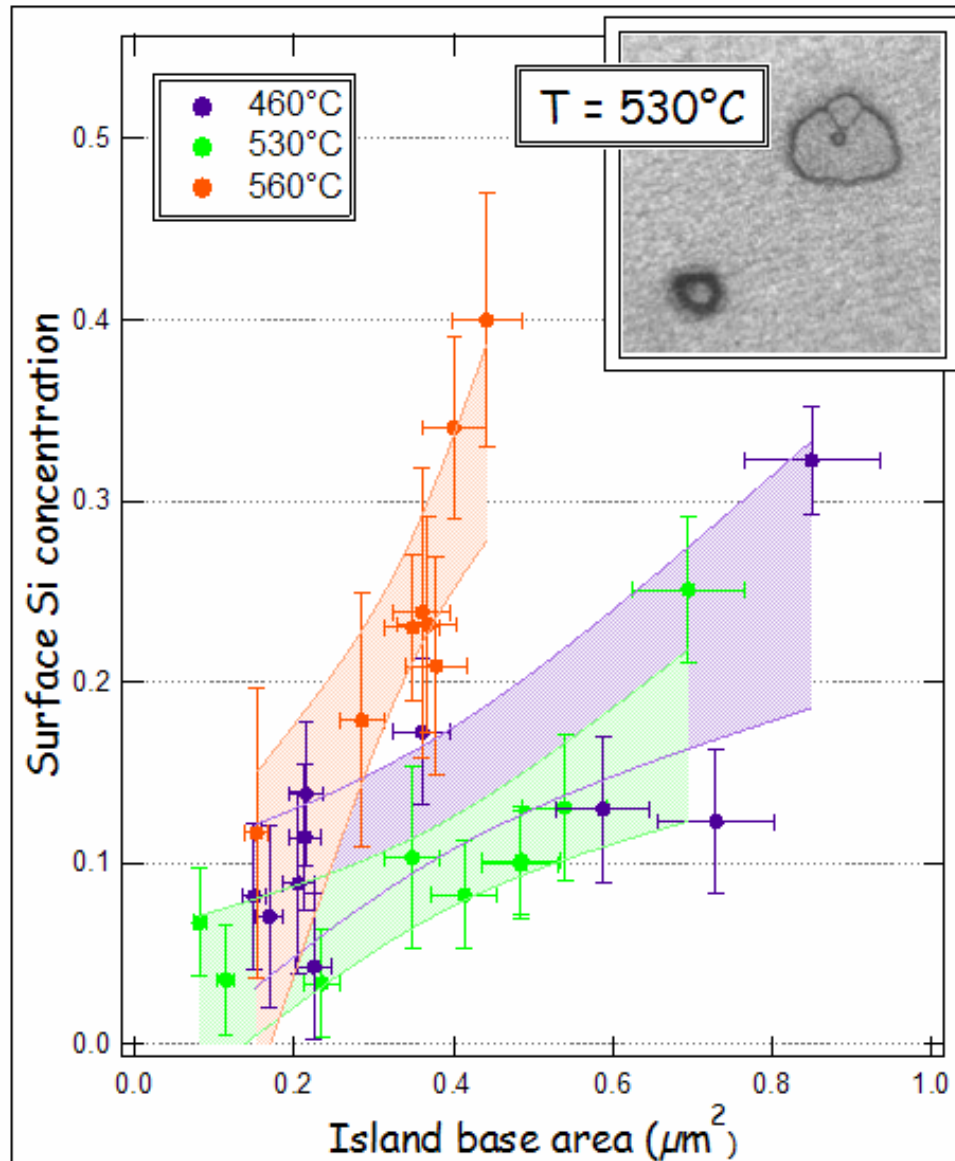
**The composition mapping is obtained by combining sequences of Si2p and Ge3d XPEEM micrographs with a lateral resolution of ~30 nm.**

**Inset: LEEM image of the same 3D structure (~10 nm lateral resolution).**

**10 MLs Ge  
Rate: 0.2 MLs/s  
T = 450 ° C.**

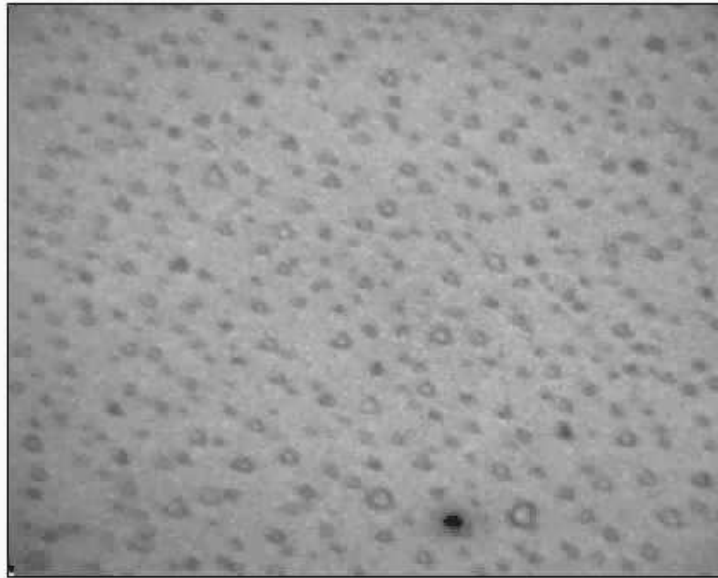
**Island height: about 25 nm**

# Si concentration vs. island morphology



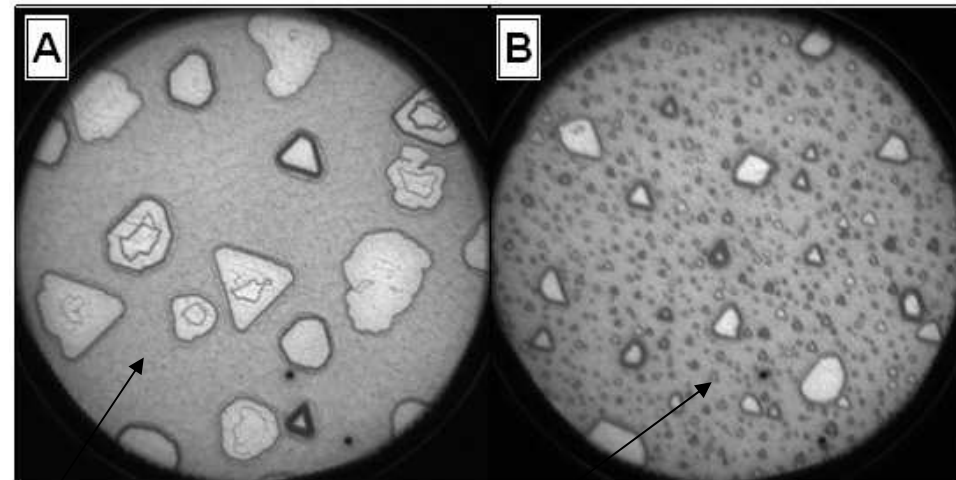
- Si surface concentration as a function of island base area.
- At each deposition temperature, the stoichiometry is uniquely determined by the island's lateral dimensions.

# Two-steps growth



Two-steps growth: the WL was deposited at low temperature  $\sim 300^\circ\text{C}$  (1<sup>st</sup> step) and the 3D islands were grown afterwards at relatively high temperature  $\sim 450^\circ\text{C}$  (2<sup>nd</sup> step).

the 3D islands grown by the two-steps process are morphologically remarkably different from those observed after the one-step growth 0.2 ML per minute



5 x 5  $\mu\text{m}^2$  LEEM image of a surface prepared by depositing 10 ML Ge on Si(111) at  $450^\circ\text{C}$

5 x 5  $\mu\text{m}^2$  LEEM micrograph of a surface resulting from the two-steps growth procedure: 3 ML Ge at  $300^\circ\text{C}$  followed by 7 ML Ge at  $450^\circ\text{C}$ .



## Conclusions and Perspectives

- Using naturally patterned substrates, we observed island positioning on step-bunched Si(111) surfaces
- We have observed – by acquiring LEEM “movies” – growth instabilities that appear during post-deposition annealing of Ge nanostructures on Si(111)
- By means of Nanospectroscopy, or XPEEM, we can determine the *composition mapping* of individual 3 D Ge islands on a Si substrate
- => by controlling Ge/Si alloying, it will be possible to control island size and other properties